

**HEADQUARTERS**  
414 Morgan Street  
Brownsville, TN 38012  
731/772-3180  
800/776-2756  
Fax: 731/772-0835

**Standard Terms and Conditions of Sale**

1. Terms: 2% 35 days, net 45 days.
2. Freight: FOB LASCO warehouses. **Prepaid** on orders totaling \$1500 net for one shipment to single destination within the contiguous United States.
3. Minimum Order: \$50 net. Smaller orders billed at this minimum charge.
4. Claims for shipping errors must be made within 15 days to LASCO. Claims for damage or shortages should be directed promptly to the common carrier by the consignee.
5. Returns will be accepted only by prior authorization. Returned merchandise subject to a 20% handling/restocking charge.
6. Pricing is subject to change without prior notice. However, notification will be given in the event of price changes in the period between order placement and scheduled shipment.
7. Offer to sell is not implied by possession of this or other LASCO price lists.

**LASCO®**  
*Fittings, Inc.*

**www.lascofittings.com - Build & price your own unit with our online *Swing Joint Configurator*.**

**Swing Joint & Heavy Turf Products**

**SERVICE CENTERS**  
6131 Knott Avenue  
Buena Park, CA 90620  
714/690-9679  
800/995-2726  
Fax: 714/736-1780

4780 Holly Street, Unit A  
Denver, CO 80216  
303/388-7204  
888/388-5450  
Fax: 303/388-7199

6800 Kingspointe Pkwy., Suite 400  
Orlando, FL 32819-8588  
407/206-5705  
800/437-3155  
Fax: 407/515-6542

245 E. Lies Road  
Carol Stream, IL 60188-9421  
630/597-0150  
888/995-7414  
Fax: 630/597-0156

325 Lasley Avenue  
Hanover Township, PA 18706-1424  
570/301-1170  
800/882-5462  
Fax: 570/301-1176

1600 Kelly Blvd., Suite 130  
Carrollton, TX 75006  
972/417-0073  
800/642-8104  
Fax: 972/417-9733  
Fax: 800/328-5469

8212 South 228th Street  
Kent, WA 98032  
425/272-0990  
888/285-2726  
Fax: 425/272-0995

- DO NOT USE LASCO FITTINGS FOR COMPRESSED AIR OR GASES.
- DO NOT TEST PVC PIPING SYSTEMS WITH COMPRESSED AIR OR GASES.
- DO NOT USE FITTINGS WITH LIQUIDS NOT RECOMMENDED BY LASCO.
- MODIFICATIONS OF FITTINGS VOIDS THE WARRANTY.

Visit our worldwide website <http://www.lascofittings.com>

**FIVE-YEAR LIMITED PERFORMANCE WARRANTY**

LASCO Fittings, Inc., a subsidiary of Tomkins Industries, extends to installing purchaser/contractors (and, through them, to the owners of irrigation systems) a Limited Five-Year Performance Warranty on all LASCO Swing Joint and Heavy Turf Products.

**What is warranted:**

- LASCO Swing Joint and Heavy Turf Products and their individual component parts will be free from defects in materials, workmanship and assembly techniques that affect the performance of the units in professionally-designed irrigation systems.
- The Swing Joint and Heavy Turf Products will not leak when properly installed.
- The Swing Joint and Heavy Turf Products will not rot, rust, or corrode by electrolytic action.

**What is not warranted:**

- Damages or performance failures, including leakage, resulting from improper handling, storage, or installation, from disassembly, modification, accident, vandalism, or other events beyond control of the manufacturer.
- Installation in irrigation systems not in accordance with established professional standards.
- Consequential and associated damages to irrigation systems and to the properties in which they are installed, including, but not limited to labor and freight costs.

**Duration of warranty:**

This warranty becomes effective on the date of shipment to the installing purchaser/contractor by LASCO or its authorized distributor/dealers; it remains in force for no less than five years.

**Filing Claims:**

Should any LASCO Swing Joint and Heavy Turf Products fail to perform as warranted under the terms of this warranty, LASCO will, upon inspection and verification of a nonperformance claim, repair or replace all units found to be defective in materials, workmanship, or assembly.

- To file a claim, submit dated proof of delivery with a description of the claimed faulty Swing Joint and Heavy Turf Products (or a sample, in the event more than one unit is involved) to:

**LASCO Fittings, Inc.**

**P.O. Box 116**

**Brownsville, TN 38012**

**Attn: Quality Assurance**

- Upon receipt of a claim, LASCO will perform promptly its obligations under this warranty. THIS WARRANTY IS GRANTED IN LIEU OF ALL OTHER GUARANTEES AND WARRANTIES, EXPRESSED OR IMPLIED INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PURPOSE, EXCEPT FOR ANY WARRANTIES IMPLIED BY LAW FOR NONCOMMERCIAL CONSUMERS. ANY SUCH WARRANTIES ARE LIMITED TO THE DURATION OF THIS WRITTEN WARRANTY.

**How to Specify:**

**Suggested Specification:**

LASCO Swing Joint and Heavy Turf Products shall be rated for use with water at 315 p.s.i. maximum working pressure @ 73°F when tested in accordance with ASTM D3139 & F1970. LASCO Swing Joint and Heavy Turf Products and their individual component parts are warranted to be free from defects in manufacturing and workmanship for a period of five years from the date of installation. (Refer to specific details in the five-year limited performance warranty.)

LASCO Swing Joint and Heavy Turf Products shall be molded of rigid poly(vinyl) chloride (PVC). Type I, Cell classification 12454-B per ASTM specification D 1784, with pipe sockets per ASTM D 2464. Each rotating joint shall be sealed with an elastomeric O-ring, installed precompressed in a sealing groove free of parting lines to prevent leakage.

Each rotating joint shall have modified stub ACME threads and shall have special engineered (S.E.) diameters and clearances to allow full circle (360°) movement and to reduce stress concentrations and joint fracture at thread roots.





How to Order



Step 1 - Specify a Body Diameter by Number

Second Digit	Diameter Size
1	1"
2	1 1/4"
3	1 1/2"

Step 2 - Specify an Inlet by Number

Third Digit	Inlet Style
1	Socket
2	Spigot (short)
3	Male Thread (MIPT)
4	Male ACME
5	Metric Spigot
6	Male BSPT
7	Long Spigot (4" Long)
8	Female BSPT
9	Reducing Female BSPT
M	Main Line (Reduces from 1 1/2" ACME to swing joint size)
P	Saddle Connection (Reduces from 1 1/2" ACME to swing joint size)

Step 3 - Specify an Outlet by Number

Fourth Digit	Outlet Style
1	Socket
2	MIPT (available in 1", 1 1/4" and 1 1/2" diameter)
3	Enlarging MIPT (available in 1", 1 1/4" and 1 1/2" diameter)
4	MIPT Special (available in 1" and 1 1/4" diameter)
5	Thread BSPT (available in 1", 1 1/4" and 1 1/2" diameter)
6	Enlarging BSPT (available in 1 1/2" diameter)
7	Reducing MIPT (available in 1" diameter)
8	Increasing ACME (available in 1 1/2" diameter)
9	Increasing BSPT (available in 1 1/4" diameter)
0	ACME (available in 1", 1 1/4" and 1 1/2" diameter)
A	ACME Special (available in 1 1/4" diameter)
C	Reducing ACME (available in 1" diameter)
S	SnapLok (available in 1" diameter)
T	SnapLok (available in 3/4" diameter)

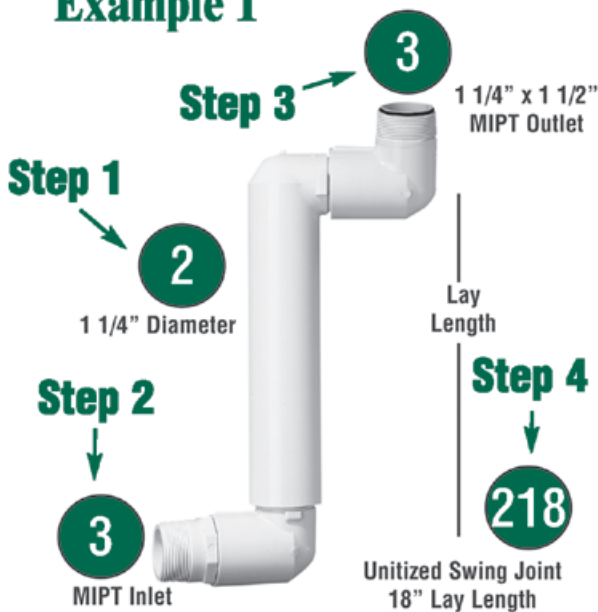
Step 4 - 1 Specify Lay Length and Swing Joint Style

Last Three Digits	Swing Joint Style
100	Kits
208	Unitized-Standard Sizes
212	
218	
218	
3_ _	•Lay Length designated by last two digits
	306=6" Lay Length
	307=7" Lay Length
	309=9" Lay Length
	310=10" Lay Length
	311=11" Lay Length
	313=13" Lay Length
	314=14" Lay Length
	315=15" Lay Length
	316=16" Lay Length
	324=24" Lay Length
	330=30" Lay Length
	336=36" Lay Length
	(Please inquire about the availability of other lengths)

Step 4 -(CONTINUED) -Specify Lay Length and Swing Joint Style

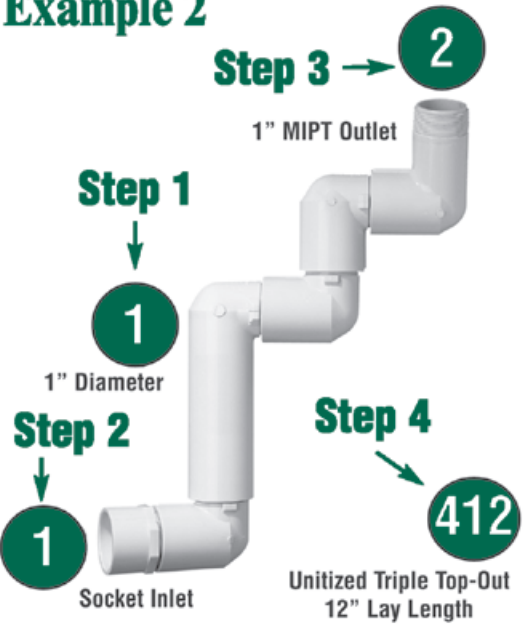
Last Three Digits	Swing Joint Style
400	Kits with Triple Top-Out
408	8" Unitized Triple Top-Out
412	12" Unitized Triple Top-Out
418	18" Unitized Triple Top-Out
5_ _	Fabricated Length with Triple Top-Out
	•Lay Length designated by last two digits
	506=6" Lay Length
	507=7" Lay Length
	509=9" Lay Length
	510=10" Lay Length
	511=11" Lay Length
	513=13" Lay Length
	514=14" Lay Length
	515=15" Lay Length
	516=16" Lay Length
	524=24" Lay Length
	530=30" Lay Length
	536=36" Lay Length
	(Please inquire about the availability of other lengths)

Example 1



1. You need a 1 1/4" Unitized Swing Joint (18" lay length) with an MIPT inlet and a 1 1/2" Increasing MIPT outlet. The part number is G233-218.

Example 2



1. You need a 1" Unitized Triple Top-Out Swing Joint (12" lay length) with a socket inlet and a 1" MIPT outlet. The part number is G112-412.

Build and price your own unit with our online Swing Joint Configurator at [www.lascofittings.com](http://www.lascofittings.com).

Placing Your Order - step 1








Specify a Body Diameter by Number

ID #	DIAMETER SIZE
1	1"
2	1 1/4"
3	1 1/2"








Inlet Style - Step 2

ID#	Inlet	Description	Inlet Size	Swing Joint Size
1		Socket	1" 1 1/4" 1 1/2"	1" 1 1/4" 1 1/2"
2		Spigot-Short	1" 1 1/4" 1 1/2"	1" 1 1/4" 1 1/2"
3		MIPT	1" 1 1/4" 1 1/2"	1" 1 1/4" 1 1/2"
4		Male ACME	1" 1 1/4" 1 1/2"	1" 1 1/4" 1 1/2" (*same as M)
5		Metric Spigot	1" (2,5 cm) 1 1/4" (3,2 cm) 1 1/2" (4,0 cm)	1" 1 1/4" 1 1/2"
6	 BSPT	Male BSPT	1" (2,5 cm) 1 1/4" (3,2 cm) 1 1/2" (4,0 cm)	1" 1 1/4" 1 1/2"
7		Long Spigot 4" Long	1" 1 1/4" 1 1/2"	1" 1 1/4" 1 1/2"
8	 BSPT	Female BSPT	1" (2,5 cm) 1 1/2" (4,0 cm)	1" 1 1/2"
9	 BSPT	Reducing Female BSPT	1 1/2" (4,0 cm) 1 1/2"	1"
M		Main Line Connection Reduces from 1 1/2" ACME to Swing Joint Size	1 1/2"	1" 1 1/4" 1 1/2"
P		Saddle Connection Reduces from 1 1/2" ACME to Swing Joint Size	1 1/2"	1" 1 1/4" 1 1/2"

Outlet Style - Step 3

ID#	Outlet	Description	Swing Joint Size	Outlet Size
1		Socket	1" 1 1/4" 1 1/2"	1" 1 1/4" 1 1/2"
2		MIPT	1" 1 1/4" 1 1/2"	1" 1 1/4" 1 1/2"
3		Enlarging MIPT	1" 1 1/4"	1 1/2" 1 1/2"
4		MIPT Special	1" 1 1/2"	1 1/4" 1 1/4"
5	 BSPT	Thread BSPT	1" 1 1/4" 1 1/2"	1" (2,5 cm) BSPT 1 1/4" (3,2 cm) BSPT 1 1/2" (4,0 cm) BSPT
6	 BSPT	Enlarging BSPT	1" 1 1/4"	1 1/2" (4,0 cm) BSPT 1 1/2" (4,0 cm) BSPT
7		Reducing MIPT	1 1/2" 1 1/4"	1" 1"



ID#	Outlet	Description	Swing Joint Size	Outlet Sizes
8		Increasing ACME	1" 1 1/4"	1 1/2" 1 1/2"
9	 BSPT	Increasing BSPT	1"	1 1/4" (3,2 cm) BSPT
0		ACME	1" 1 1/4" 1 1/2"	1" 1 1/4" 1 1/2"
A		ACME Special	1" 1 1/2"	1 1/4" 1 1/4"
C		Reducing ACME	1 1/4" 1 1/2"	1" 1"
S		SnapLok (Featured on page 12)	1" 1 1/2"	1" 1 1/2"
T		SnapLok (Featured on page 12)	1"	3/4"

In the field, your installer requires the flexibility to get the job done accurately but quickly. LASCO Unitized Standard Swing Joints make quick work of basic head placement, regardless of the depth of your trench. And with LASCO's time-tested technology, you can rest easy when the job is done.

- Three standard lengths enable swing joints to fit a wide range of trench depths.
- All three standard lengths are readily available from inventory.



Unitized Standard Swing Joints

PART NO.	LENGTH (IN.)	QUANTITY (CARTON)
G__-208	8	15
G__-212	12	15
G__-218	18	10

•1" Diamenter is packaged 15 to a carton.

For maximum flexibility in the field specify LASC0 Unitized Triple Top-Out Swing Joints. These units are engineered for rolling terrain, hillsides, or difficult-to-water areas. Also available to fit any trench depth, the Triple Top-Out units are much more cost effective for post installation maintenance or ground settling when compared to conventional swing joints.



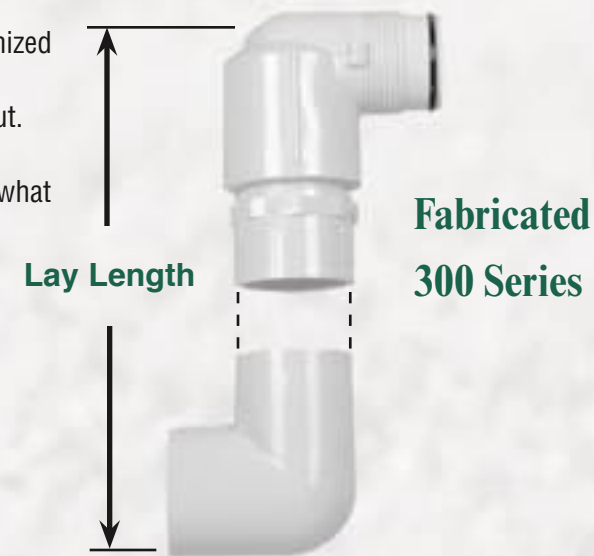
- Allows ease of maintenance for adjustments to rotor settling or turf height.
- Allows rotor to be positioned vertically and horizontally for exact grade alignment.
- Competitively priced versus labor costs associated with post installation maintenance.

Unitized Triple Top-Out Swing Joints

PART NO.	LENGTH (IN.)	QUANTITY (CARTON)
G__-408	8	15
G__-412	12	15
G__-418	18	10

•1" Diameter is packaged 15 to a carton.

No two installations are alike... so LASC0 offers customized swing joints with either the Standard or the Triple Top-Out. You pick the lay length and LASC0 provides specifically what the job requires. With a little notice (usually around two weeks) LASC0 can save your installation crew a lot of time on the job.



Fabricated Swing Joint

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G1_-3_-	1	15
G2_-3_-	1 1/4	15
G3_-3_-	1 1/2	10

LAY LENGTH	CODE NO.
6"*	06
7"*	07
9"	09
10"	10
11"	11
13"	13
14"	14
15"	15
16"	16
24"	24
30"	30
36"	36

\* 1" diameter only



Fabricated Triple Top-Out

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G1_-5_-	1	15
G2_-5_-	1 1/4	15
G3_-5_-	1 1/2	10

NOTE: SPECIAL ORDER ONLY - Nonstocking items are nonreturnable. Please refer to LASC0 Unitized Swing Joint offering for standard lay lengths.



Swing Joint Kits

Swing Joint Kits  
Model 100

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G1_-100	1	5
G2_-100	1 1/4	5
G3_-100	1 1/2	5

- For swing arms that can be made up in the field to meet specific trench depths.
- Shipped as two assembled sections in a sealed bag.

Triple Top-Out  
Swing Joint Kits  
Model 400

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G1_-400	1	5
G2_-400	1 1/4	5
G3_-400	1 1/2	5

- Notes: 1) Installer has to cut and solvent weld pipe to desired length.  
2) Follow approved procedures for solvent welding as per ASTM D2855-90.

Swing Joint Wire Holders

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G004-010	1	60
G004-012	1 1/4	60
G004-015	1 1/2	60

Swing Joint Wire Holders\*

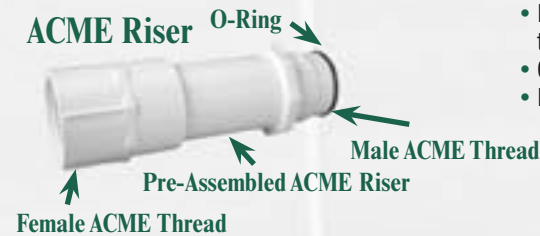
- Eliminates the need for electrical tape or wire ties.
- Sufficient space for four wires, either #12 or #14 single feeder irrigation control cable.
- To keep in place, a small amount of PVC pipe cement may be applied to one or both sides of the clip.

\*LASCO "WIRE HOLDERS" fit LASCO Unitized Swing Joints only.

ACME Test Cap

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G548-010	1	50
G548-012	1 1/4	50
G548-015	1 1/2	50

- The ACME test cap can be used to pressure test systems that utilize swing joints with ACME threaded outlets.
- This new cap can also be used to keep the ring clean and the line free from debris



- Raise the height of ACME thread Sprinkler heads without adjusting the swing joint lay length.
- Choose between pre-assembled ACME Risers and ACME Riser kits.
- Rated at 315 p.s.i. tested at 788 p.s.i. for 1 hour per ASTM F1970.

Pre-Assembled ACME Riser

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G587-002	1 x 7 Long	15
G587-003	1 1/4 x 7 Long	15
G587-001	1 1/2 x 7 Long	15

Installation Notes: ACME O-Ring sealed threads should be Finger Tightened and "Backed Off" one full rotation to provide maximum flexibility. Do NOT use Pre-Assembled ACME Risers or ACME Riser Kits in conjunction with Sprinkler heads utilizing tapered pipe threads. FOR USE ONLY WITH MALE ACME SWING JOINT OUTLETS.

ACME Riser Kits

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G590-002	1	15
G590-003	1 1/4	15
G590-001	1 1/2	15

ACME Female Adapter

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G001-002	1	25
G001-003	1 1/4	25
G001-001	1 1/2	25



ACME Service Fittings

- Use the proven ACME O-ring Service Seal fittings to provide leak-free connection to the LASCO Swing Joint.
- The ACME Service Seal fittings do not require Teflon® or thread sealant.
- ACME Service Seal fittings improve installation and lower maintenance costs.
- Designed expressly for LASCO Swing Joints with either the "M" or "P" inlet connection.

Service Elbow

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
307-251	2 x 1 1/2	10
307-291	2 1/2 x 1 1/2	5
307-337	3 x 1 1/2	5

Service Tee

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
302-251	2 x 1 1/2	10
302-291	2 1/2 x 1 1/2	5
302-337	3 x 1 1/2	5

- Service Tee and Service Elbow for mainline & end-of-line connections.
- 1 1/2" Female ACME threads on the swing joint port to eliminate splitting & cracking.
- Solvent cement for welded joint line connections.
- Rated at 315 p.s.i. per ASTM F1970.

Double Swing Tee

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
302-015	1 1/2"	10

Reducing Bushing

PART NO.	SIZE (IN.)	QUANTITY (EA.)
338-337	3 x 1 1/2	25

- 1 1/2 ACME thread on all connections.
- 315 PSI Rated by ASTM F-1970.
- Use two Swing Joints from one mainline connection.
- Requested by Designers and Contractors.
- Use "M" Inlet to connect to 1", 1 1/4", or 1 1/2" Swing Joints.

- 1 1/2" ACME O-ring female threads.
- Used to adapt solvent mainline fittings for use as 1 1/2 ACME O-ring mainline fittings.
- Thread sealant or Teflon Tape is not required.

Elbow / Isolation Valve Connector

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
307-020	2	10
336-020	2	10

Heavy Turf Adapter

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
539-211	1 1/2 x 1	25
539-212	1 1/2 x 1 1/4	25

- For easy repair and replacement of 2" isolation valves.
- Same design as the ACME O-ring leak-free joint.
- Teflon® or sealants are NOT required.
- Rated at 315 p.s.i. per ASTM F1970.

- Adapt other brands of swing joints to LASCO Service Fittings.
- Reduce LASCO Heavy Turf Mainline fittings from 1 1/2" ACME.
- Pressure rated at 315 p.s.i. per ASTM F1970.
- Reduce LASCO Heavy Turf Products 1 1/2" ACME to 1" and 1 1/4" Female ACME Thread.



## Accessories

### TAP'T Saddle

Now you can install LASCO swing joints in an HDPE system and be confident the connection is secure. Ideal for "plowed" systems or where "poly" pipe is required.

### TAP'T Saddle

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
364-251	2 x 1 1/2	5
364-337	3 x 1 1/2	5
364-419	4 x 1 1/2	5

- Pressure rated at 235 p.s.i. per ASTM F1970.
- 304 Stainless Steel hardware is captured or retained...no loose pieces to drop.
- All sizes have 1 1/2 ACME thread outlet.
- No Teflon® or thread sealant required.
- Molded seal...to compensate for burrs and misaligned holes.
- Use with the "P" inlet configuration for vertical piping outlets.
- Use the "M" inlet swing joint for horizontal outlets.

### TAP'T Coupling

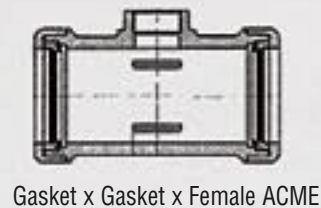
- No solvent cementing necessary...Gasket connection on the run. ACME thread on the branch.
- Rated at 315 p.s.i. per ASTM F1970.\*
- No Teflon® or thread sealant required.
- No thrust blocking is required...Because TAP'T Couplings are not a directional fitting.

### TAP'T Coupling

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
344-251	2 x 2 x 1 1/2	15
344-291	2 1/2 x 2 1/2 x 1 1/2	15
344-337	3 x 3 x 1 1/2	10
344-419*	4 x 4 x 1 1/2	5



\*4" TAP'T Coupling 200 p.s.i. working pressure



Gasket x Gasket x Female ACME

### THRUST Plug

These patent pending Thrust Plugs are the ideal solution for use at the end of the line! Eliminate the need of elbows at the end of a run. Simplify construction and allow for future expansion. Can be used with all gasket style fittings.

- Attaches to a compatible Tap't Coupling for secure end-of-line connections.
- Size recommendation of the Thrust Block (concrete pad) is embossed on each Thrust Plug.

### THRUST Plug

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
349-020	2	15
349-025	2 1/2	15
349-030	3	10
349-040	4	10



## Accessories

- Now you can convert from the sprinkler heads with FIPT to those with ACME inlet and any brand of swing joint.
- Simple installation does not require sealants or Teflon! Both connections sealed with o-rings for leak-free operation.

- Lower your sprinkler conversion costs!
- Reduce inventory- adapt FIPT swing joints to ACME heads.
- Works with all swing joints.

### Swing Joint FIPT-ACME Outlet Adapter

PART NO.	Size (IN.)	Carton (IN.)
G102-010	1	50
G102-132	1 x 1/4	5
G202-012	1 1/4	25
G302-169	1 1/2 x 1 1/4	5
G302-015	1 1/2	25



## SNAPLOK Swing Joint Outlets with Male Brass Stabilizer Elbow

### Male Brass Stabilizer Elbow for use with Quick Coupler Valves

PART NO.	Swing Joint Size (IN.)	Outlet Size (IN.)
G1_T-___	1	1
G1_S-___	1	3/4
G3_S-___	1 1/2	1 1/2

Note: See Step #2 for inlet options, and Step #4 for swing arm options. (Page #1)

### SNAPLOK Outlet Style



## Replacement Parts

### Male Brass Stabilizer Elbow

PART NO.	Swing Joint Size (IN.)	Outlet Size (IN.)
G001-011	1	1
G001-013	1	3/4
G001-022	1 1/2	1 1/2

### SNAPLOK

PART NO.	Swing Joint Size (IN.)	Outlet Size (IN.)
G001-012	1	3/4 & 1
G001-021	1 1/2	1 1/2



Patent Pending



# Replacement Parts

1



## Socket - (Soc x ACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G110-000	1	5
G210-000	1 1/4	5
G310-000	1 1/2	5

2



## Spigot-Short - (Spigot x ACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G120-000	1	5
G220-000	1 1/4	5
G320-000	1 1/2	5

3



## MIPT - (MIPT x ACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G130-000	1	5
G230-000	1 1/4	5
G330-000	1 1/2	5

4



## Male ACME - (ACME x ACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G001-006	1	5
G001-005	1 1/4	5
G001-004	1 1/2	5

5



## Metric Spigot - (Spigot x ACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G150-000	1 (2,5 cm)	5
G250-000	1 1/4 (3,2 cm)	5
G350-000	1 1/2 (4,0 cm)	5

6



## Male BSPT - (Male BSPT x ACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G160-000	1 (2,5 cm)	5
G260-000	1 1/4 (3,2 cm)	5
G360-000	1 1/2 (4,0 cm)	5

7



## Spigot Long - (Spigot x ACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G170-000	1	5
G270-000	1 1/4	5
G370-000	1 1/2	5

8



## Female BSPT - (Female BSPT x ACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G180-000	1 (2,5 cm)	5
G380-000	1 1/2 (4,0 cm)	5

9



## Reducing Female BSPT (Female BSPT x ACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G190-000	1 1/2 X 1 (4,0 cm)	5

LASCO offers replacement parts

for the Swing Joint product line.

Although breakage in normal product

application is rare, accidents during

routine maintenance or damage

through normal wear can occur. If

replacement parts are needed, order

by part numbers shown.

## O-Rings

PART NO.	SIZE (IN.)
G53010	1
G53012	1 1/4
G53015	1 1/2



M



## Main Line Connection

Reduces 1 1/2" ACME to Swing Joint Size

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G001-014	1 1/2 X 1	5
G001-016	1 1/2 X 1 1/4	5
G001-004	1 1/2 X 1 1/2	5

P



## Saddle Connection

Reduces 1 1/2" ACME to Swing Joint Size

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G001-017	1	5
G001-018	1 1/4	5
G001-019	1 1/2	5

This configuration consists of an "M" inlet and an ACME Street Elbow.

# Replacement Parts



## Replacement Swing Arms

PART NO.	SIZE (IN.)	LENGTH (IN.)	QUANTITY (CARTON)
G100-208	1	8	5
G200-208	1 1/4	8	5
G300-208	1 1/2	8	5

G100-212	1	12	5
G200-212	1 1/4	12	5
G300-212	1 1/2	12	5

G100-218	1	18	5
G200-218	1 1/4	18	5
G300-218	1 1/2	18	5

## Fitting Adapter

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
478-010	1	25
478-012	1 1/4	25
478-015	1 1/2	25

## Street Elbow Assembly

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G100-002	1	5
G200-002	1 1/4	5
G300-002	1 1/2	5

## Male ACME Special - (ACME x ACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G108-132	1 x 1 1/4	5
G308-212	1 1/2 x 1 1/4	5

## Reducing Male ACME - (ACME x ACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G208-168	1 1/4 x 1	5
G308-133	1 1/2 x 1	5

1



## 90° Elbow - (ACME x Soc)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
507-010	1	5
507-012	1 1/4	5
507-015	1 1/2	5

2



## Street Elbow - (ACME x MIPT)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G102-000	1	5
G202-000	1 1/4	5
G302-000	1 1/2	5

3



## MIPT Increasing ELL - (ACME x MIPT)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G102-211	1 x 1 1/2	5
G202-212	1 1/4 x 1 1/2	5

4



## MIPT Special ELL - (ACME x MIPT)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G102-132	1 x 1 1/4	5
G302-169	1 1/2 x 1 1/4	5

5



## Male BSPT Thread ELL - (ACME x BSPT)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G104-000	1	5
G204-000	1 1/4	5
G304-000	1 1/2	5

6



## Male Increasing BSPT Thread ELL - (ACME x BSPT)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G106-211	1 x 1 1/2	5
G206-212	1 1/4 x 1 1/2	5

7



## Reducing Street ELL - (ACME x MIPT Special)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G302-133	1 1/2 x 1	5
G202-168	1 1/4 x 1	5

8



## Increasing Male ACME - (ACME x S/BACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G108-211	1 x 1 1/2	5
G208-212	1 1/4 x 1 1/2	5

9



## Male Increasing BSPT Thread ELL - (ACME x BSPT)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G106-132	1 x 1 1/4	5

O



## Male ACME - (ACME x ACME)

PART NO.	SIZE (IN.)	QUANTITY (CARTON)
G100-002	1	5
G200-002	1 1/4	5
G300-002	1 1/2	5